Laser-Induced Damage Threshold (LIDT) Measurement Report

ISO 21254-2: S-on-1 Test Procedure

Sample: 1-OS-2-0254-5-[UBBHR]

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Request from:	ALTECHNA Co.Ltd. Mokslininku st. 6A LT-08412 Vilnius
Contact person:	Viktorija Plerpaitė
Testing institute:	Lidaris Ltd. Saulėtekio al. 10, LT-10223, Vilnius, Lithuania, EU
Tester/date:	E. Pupka / 2015-10-02

Specimen

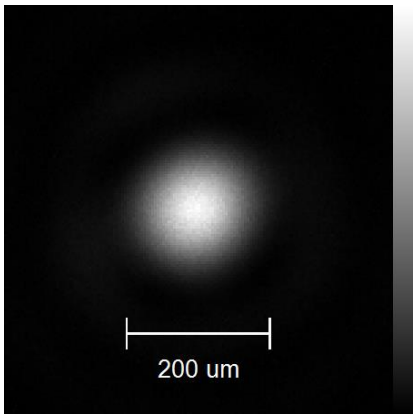
Name of sample:	1-OS-2-0254-5-[UBBHR]
Type of specimen:	UVFS, HR>99% @ 350-1100 nm, AOI = 0-50 deg
Storage, cleaning:	Plastic box, dust blow off by compressed air

Test specification

Fundamental harmonic of pulsed Nd:YAG InnoLas Laser: SpitLight Hybrid laser (λ = 1064 nm, linear polarization, pulse duration 10.0 ns), $\lambda/2$ plate combined with additional polarizer attenuator, online scattered light damage detection, offline inspection of damage detection using Nomarski microscopy.

Laser parameters

Wavelength:	1064 nm
Angle of incidence:	45 deg.
Polarization state:	linear P
Pulse repetition frequency:	20 Hz
Spatial beam profile in target plane:	TEM_{00}
Longitudinal beam profile:	Single mode (SLM)
Beam diameter in target plane$_{(1/e^2)}$:	214.3 ± 2.6 μm (average from 64 pulses)
Pulse duration:	10.0 ± 0.5 ns



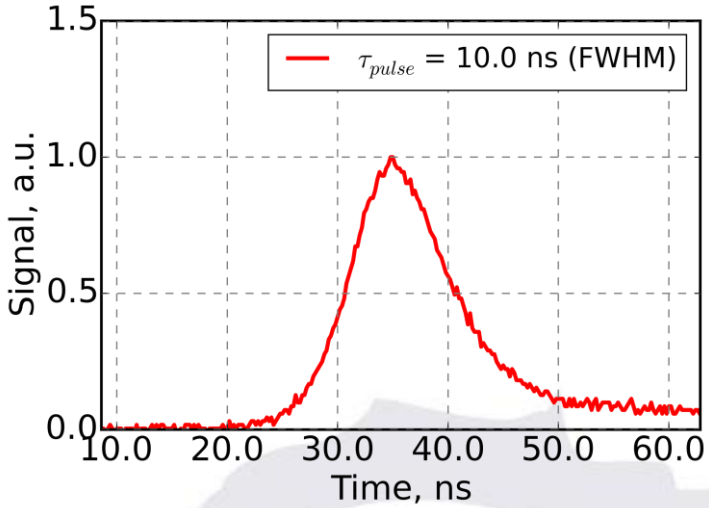


Fig. 1 Spatial beam profile in target plane (left) and oscilloscope trace (right)

Test procedure:	**S-on-1 test**
Number of sites per specimen:	401
Arrangement of test sites:	Equally spaced
Minimum distance between sites:	750 µm
Damage detection:	Scattered light diode
Storage of the specimen:	Original packaging, normal laboratory conditions
Test environment:	Industrial environment
Cleaning:	Compressed air
Definition of LIDT:	Nonlinear fit to 0% of damage probability

LIDARIS Ltd.
Address: Saulėtekio Al., 10 LT-10223 Vilnius, Lithuania, EU
Company code: 302813532
VAT registration: LT100007025612
Bank account (IBAN): LT30 7300 0101 3207 8596
Bank: Swedbank AB
Phone: +370 609 09233
Email: info@lidaris.com
Skype: lidt-service
www.lidaris.com

Test result:

Table 1 Summarized LIDT's for sample 1-OS-2-0254-5-[UBBHR].

Test mode	Threshold, J/cm2
1-on-1	9.52 ≤ 11.59 ≤ 13.31
1000-on-1	1.09 ≤ 1.54 ≤ 2.12

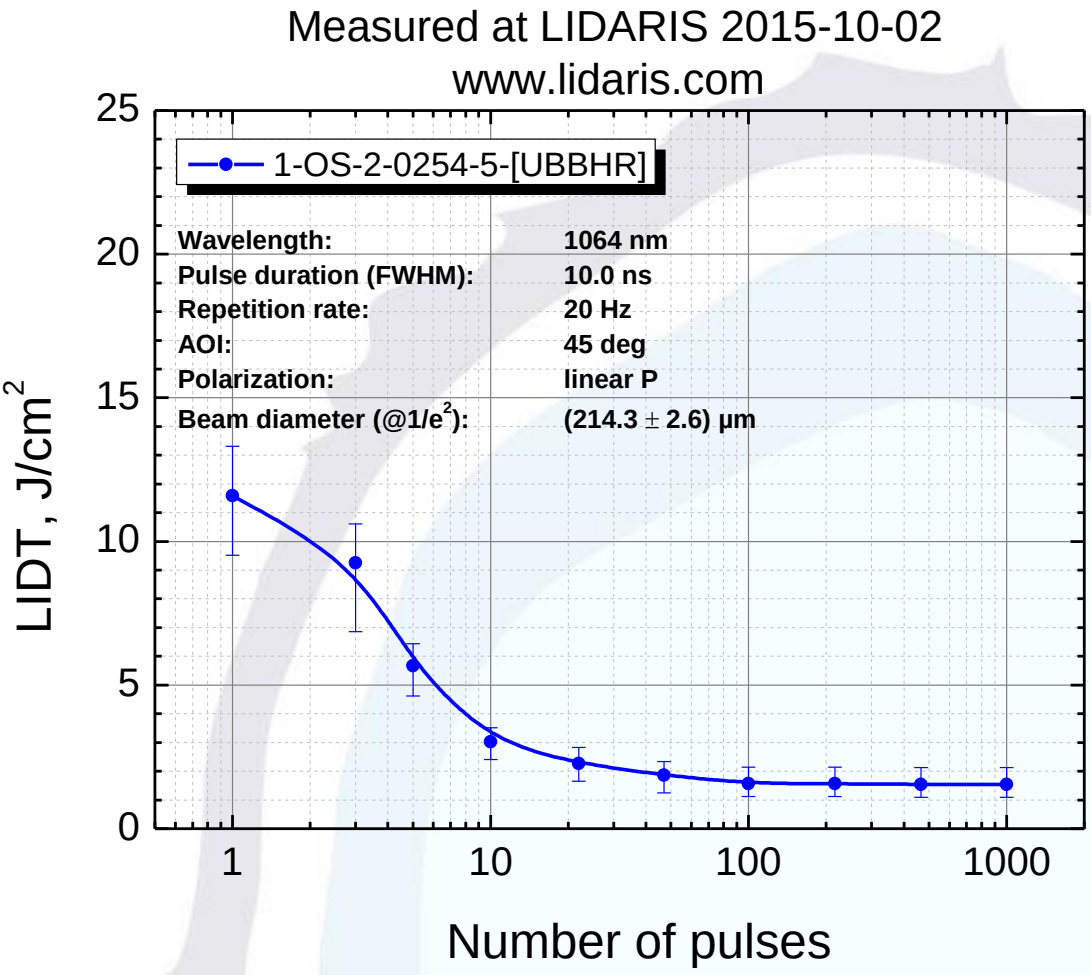


Fig. 2 Characteristic damage curve.

Typical damage morphology:

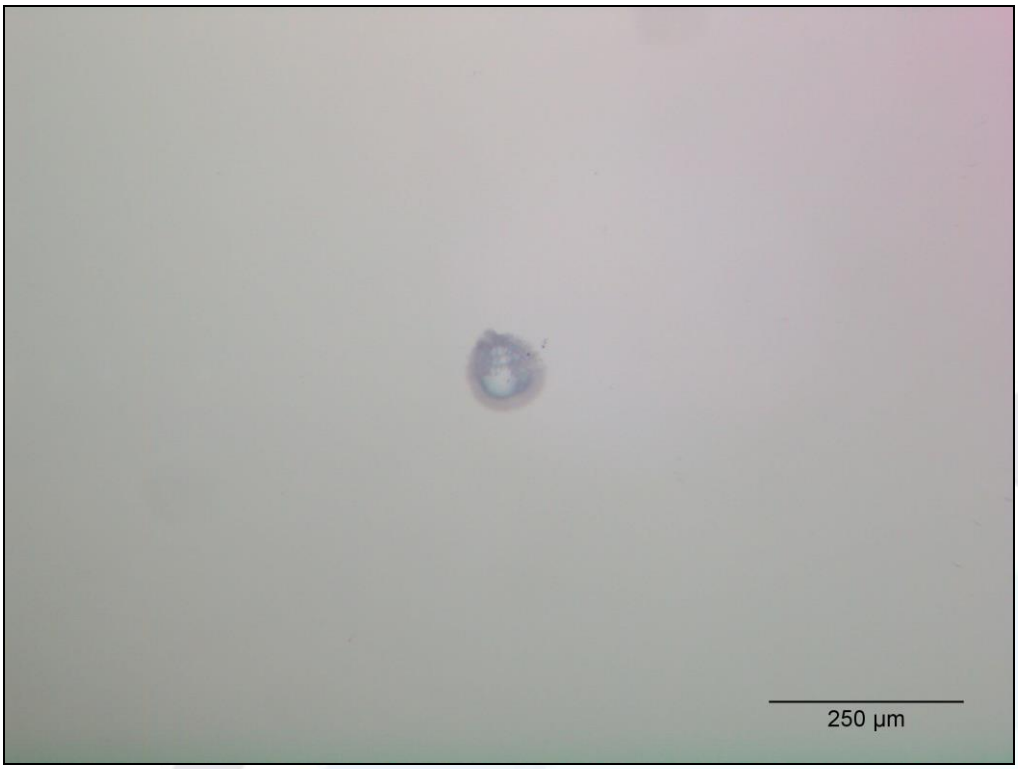


Fig. 3 Typical damage morphology
(Fluence 15.10 J/cm^2, damage after 1 pulse)

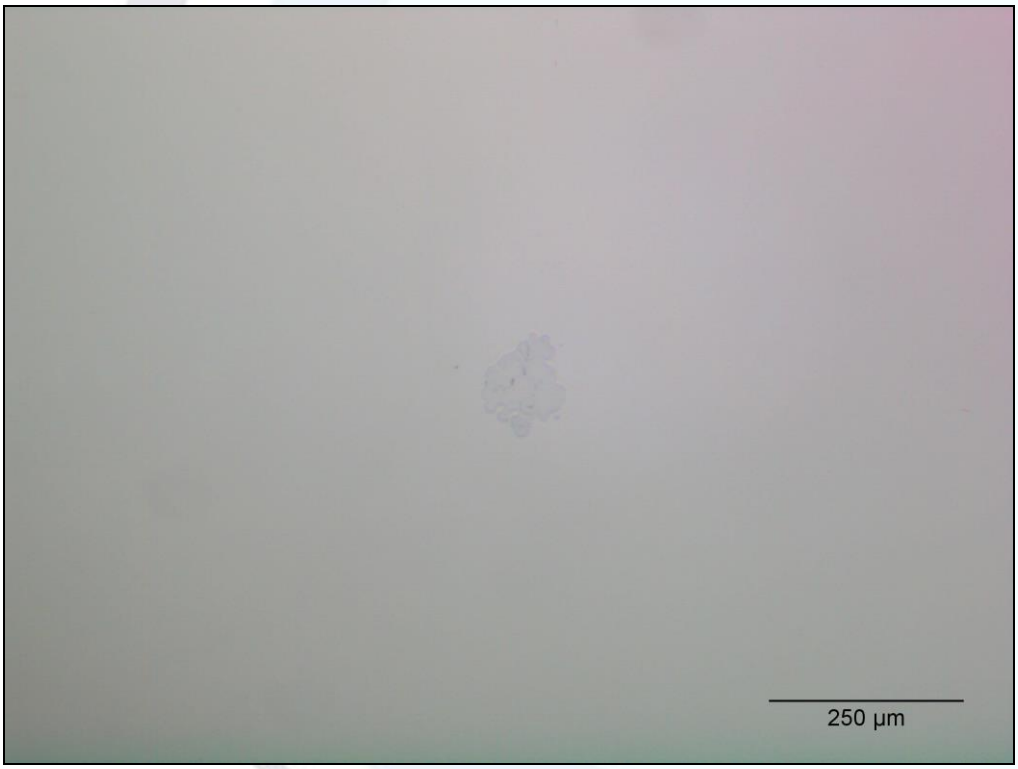


Fig. 4 Typical damage morphology
(Fluence 2.52 J/cm^2, damage after 1000 pulses)

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Skype: lidt-service
www.lidaris.com

Appendix 1 – LIDT approximation for 20 ns pulse duration:

Laser-Induced Damage Threshold (LIDT) results were approximated for 20.0 ns pulse duration from 10.0 ns pulse duration measurements using empirical square root of pulse duration law (see Table 2 and Fig. 5).

Table 2. Approximated LIDT Results of sample 1-OS-2-0254-5-[UBBHR].

Test mode	Threshold, J/cm^2
1-on-1	13.47 ≤ 16.39 ≤ 18.83
1000-on-1	1.55 ≤ 2.18 ≤ 3.00

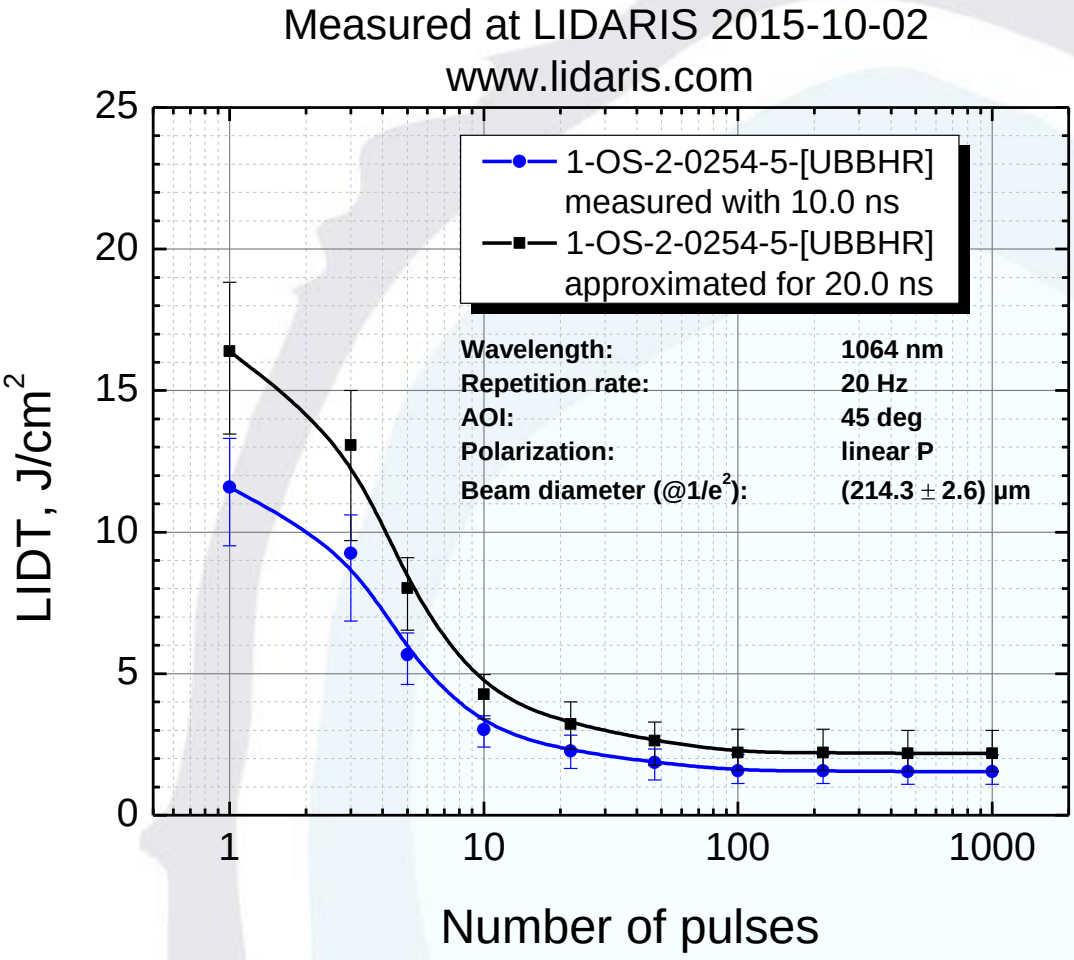

Fig. 5. Approximated characteristic damage curve.